## GÜTERMANN THREAD USES Organized from Light to Heavy Uses

SUGGESTED USES	STOCK #	NAME	TEX	MADE OF	NEEDLE SIZE
Blind Hemming, Bobbin Thread & Hand Stitching or Serging.	GTDF* / GTDG*	Skala 360	8	Polyester	7-8
Fine Seams & Overlock Stitching	GTDR*	Mara 220	13	Polyester	8-9
Blindstitching, Closing Seams on Overlock Machines, Fine Hemming & Safety Seams.	GTDD* / GTDE*	Skala 200	15	Polyester	8-9
Blind Hemming, Hand stitching, Lightweight Fabric & Serging.	GTDDS / GTDES	Skala 240	12	Polyester	8-9
Apparel, Draperies, Fashion Accessories, Hemming, Linens, Multi-Colored Fabrics, Quilts & Repairs.	GTDAC	Invisible	14	Nylon	8-9
Blouses, Shirts, Underwear, Very Fine Menswear & Womenswear.	GTDY*	Mara 150	20	Polyester	9-10
Blouses, Dress Shirts, Fine Menswear, Home Textiles, Lingerie, Swimwear, Underwear & Womenswear.	GTDB*/ GTDX*	Mara 120	25	Polyester	10-12
Most Popular All-Purpose Thread - Home Textiles, Leisurewear, Menswear & Womenswear.	GTDA* / GTDN*	Mara 100	30	Polyester	10-12
Most Popular Recycled All-Purpose Thread - Home Textiles, Leisurewear, Menswear & Womenswear.	GTDAR	Mara 100	30	Recycled Polyester	10-12
Stretch Woven Fabrics, Trouser Seats. Visible Elastic Decorative Seams, Highly-Elastic Woven & Knitted Textiles	GTDAB	Mara Flex 120	38	Polytrimethylene Terephthalate	12-14
Banners, Boat Covers, Carpet, Flags, Leather, Lightweight Canvases & Outside Sewing Applications.	GTDMT	Tera 80	35	Polyester	12-14
Buttonholes, Decorative Stitches, Fine Seams & Sewing on Buttons.	GTDQ* / GTDV	S303	30	Silk	12
Automatic Sewing Machines, Decorative Top Stitching, Household Textiles, Leisurewear, Monogramming, Outerwear & Workwear.	GTDJ*	W331	33	70% Polyamide 30% Polyester	18
Buttonholes, Handbags, Leather Goods, Menswear, Top Stitching & Womenswear.	GTDP* / GTDPB	Mara 70	40	Polyester	14-16
Bags, Leather Goods & Upholstery.	GTDM*	Tera 60	50	Polyester	14-16
Bags, Backpacks, Leather Goods, Suitcases & Textiles.	GTDAM / GTDAP	Mara 50	60	Polyester	16-18
Luggage, Outdoor Gear, Shoes & Upholstery.	GTDHB	Mara 35	80	Polyester	18-21
Banners, Boat Covers, Carpet, Flags & Leather.	GTDLT	Tera 30	100	Polyester	20-22
Boat Covers, Banners, Flags, Carpet, Shoes, Leather Goods, Light Upholstery & Technical Textiles.	GTDL*	Tera 40	75	Polyester	18-22
Buttonholes & Sewing on Buttons, Decorative Seams, Fine Closing Seams, Ornamental Stitches, Overlock & Safety Seams.	GTDS*	R753	75	Silk	18-22
Buttonholes, Jean & Top Stitching.	GTDH* (328 yds.) / GTDC*(3,280 yds.)	Mara 30	100	Polyester	20-22
Bags, Backpacks, Leather Goods, Suitcases & Textiles.	GTDAL	Mara 15	200	Polyester	22-23
Backpacks, Course Decorative Thread, Leather Goods & Tents.	GTDAK	Mara 11	265	Polyester	23-24
Bags, backpacks, Leather Goods, Ornamental Seams, Textiles & Suitcases.	GTDAH	Mara 8	400	Polyester	25-27