



GÜTERMANN **THREAD USES**

Organized from Light to Heavy Uses

SUGGESTED USES	STOCK #	NAME	TEX	MADE OF	NEEDLE SIZE
Fine Hemming, Overlock, Serging or Blind Stitching Sheers, Ladies Garments	GTDF*/GTDG*	Skala 360	8	Polyester	7-8
Fine Hemming, Under Thread for Automatic Embroidery	GTDR*	Mara 220	13	Polyester	8-9
Fine Hemming, Blindstitching, Safety Seams, Closing Seams on Overlock Machines	GTDD*/GTDE*	Skala 200	15	Polyester	8-9
Shirts, Blouses, Underwear, Knitted Fabric	GTDY*	Mara 150	20	Polyester	7-9
Outerwear, Shirts, Blouses, Lingerie, Foundation Wear, Sportswear, Casual Wear, Swimwear, Household Textiles	GTDB*/GTDX*	Mara 120	25	Polyester	10-12
Outerwear, Workwear, Casual Wear, Household Textiles	GTDA*/GTDN*	Mara 100	30	Polyester	10-12
Wools, Silks	GTDQ*/GTDV	S303	30	Silk	12
Metallic Textured Embroidery	GTDJ*	W331	33	70% Polyamide 30% Polyester	18
Serging Fine to Heavy Fabrics, Tablecloths, Bed Throws	GTDK*	E382	38	Textured Polyester	10-14
Outerwear, Leather Goods	GTDP*	Mara 70	40	Polyester	14-16
Light Upholstery, Shoes, Leather Goods or Technical Textiles	GTDM*	Tera 60	50	Polyester	14-16
Boat Covers, Banners, Flags, Carpet, Shoes, Leather Goods, Light Upholstery or Technical Textiles	GTDL*	Tera 40	75	Polyester	14-18
Buttonholes	GTDS*	R753	75	Silk	1-3
Jeans, Topstitching, Buttonholes, Outerwear, Shoes, Leather Goods	GTDH*	Mara 30 (328 yds.)	100	Polyester	18-21
Jeans, Topstitching, Buttonholes, Outerwear, Shoes, Leather Goods	GTDC*	Mara 30 (3,280 yds.)	100	Polyester	18-21
Gimp is Placed Underneath Buttonhole Stitches to Create Firmness	GTDU*	Agreman1	400	Viscose	Based on Buttonhole Size